

ROCKMAN INDUSTRIES LTD

Rockman Industries Ltd, was set up in 1960, with production of bicycle chains in India. In 1996, with the help of Japanese Technology, the plant was expanded for the manufacture of automotive chains. Subsequently, in 1999, its operations were expanded to manufacture Aluminium Die Casting, Machined, Painted and Sub Assembled Components.

Address

A- 7, Focal Point,
Ludhiana, Punjab 141 010
India

Sales Turnover(05-06) : Rs. 198 Cr
(€ 37 million)

Manpower : 1400

Product Range : Die Casting
components from 15 gms to 5 kg with
casting area ranging from 50 sq.cm to
1150 sq.cm

Product

- Motorcycle Hubs and crank case covers-8.5mn pcs p.a
- Motorcycle Drive and Cam Chains-2 mn pcs p.a



Customers

- Hero Honda Motors Limited
- Honda Motorcycles & Scooters Limited
- Autofit Ltd
- Tyco Electronics Ltd

Certification

- ISO / TS 16949 : 2002

Design

- Fully Computerised CAD/CAM with Unigraphics facility

Facilities

Die Casting

- 28 Fully Automatic Die Casting Machines equipped with Auto Sprayer and Auto Ladle – imported :
 - 700 +T - 1 nos
 - 500-700T - 9 nos
 - 400-500 - 12 nos
 - 150-400T - 6 nos



Machine Shop

- CNC Turning centres - 20 nos
- Vertical Milling centres - 13 nos
- Grinding & Drilling machines - 8 nos
- Rotary Milling machines - 2 nos
- Special Purpose machines - 16 nos
- Drilling machines - 11 nos



Paint Shop

- State of the art in house paint plant equipped with electrostatic guns, baking ovens, hot rinsing facility and Alodin treatment.



Tool Room

- CNC Machining Centre - 4 nos
- Milling Machines - 6 nos
- Surface grinder - 4 nos
- Cylindrical grinder - 4 nos
- EDM Wire cut - 2 nos
- EDM Drill - 1 nos
- EDM Spark Erosion - 2 nos
- Jig boring machine - 1 nos
- Radial drill machine - 1 nos



Quality Testing

- CMM (Co-ordinate Measuring Machine)
- Spectrometers
- Micro hardness testing machine
- Surface Finish tester
- Salt Spray test
- Humidity Chamber